

Injection Molding Lid Transfer Apparatus

and Method

Abstract of Disclosure

A simple and flexible lid molding system is provided that is generally capable of maintaining a high productivity workflow coupling between an injection mold and a lid stacking operation, or other such downstream process. The lid molding system includes a lid conveyor that cooperates with an in-mold part handling system. The lid conveyor furthermore accommodates lids of generally any size and shape, and is capable of conveying the lids along generally any path and through any distance.